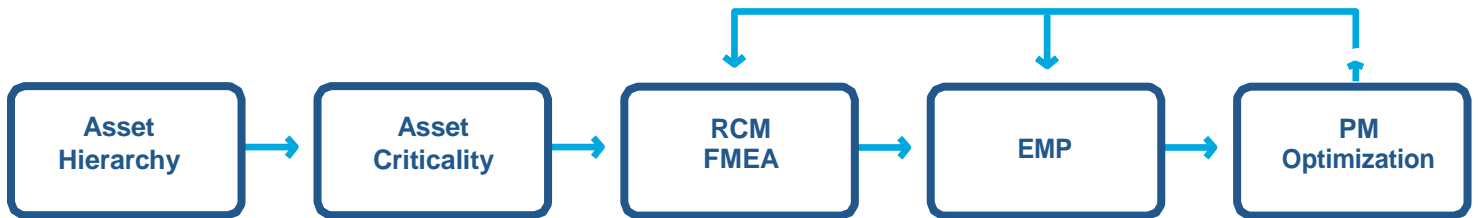


# Risk-Based RCM

A proactive approach to execute the right tasks at the right time

## Risk-based RCM

Reliability Centered Maintenance (RCM) is a proactive approach to execute the right tasks at the right time to increase reliability and availability and optimize total cost of ownership. Explore its components to learn more.



## Classical RCM

Focuses on preserving a system's function by identifying potential critical failures and activities to avoid them.

## Risk-based RCM

Includes the principles of RCM with additional focus on risk and program optimization.

## Asset Hierarchy

A logical asset infrastructure framework in a parent-child hierarchy clarifies what assets you have, where they are on site and more, in order to track maintenance work history and cost history.

## Asset Criticality

Use an objective, quantifiable process to identify your most critical assets based on risk.

## RCM FMEA

The 7 core RCM steps are documented in the RCM Tool, relying heavily on the Failure Modes and Effects Analysis (FMEA) to develop Equipment Maintenance Plans (EMP).

## EMP

An output of the RCM Tool, the Equipment Maintenance Plan (EMP) is a collection of maintenance tasks and their frequencies.

## PM Optimization

This continuous improvement process (PM-Preventive Maintenance) evaluates current maintenance plans and improves them, revisiting the FMEA and EMP routinely to validate and improve current maintenance strategies.

The traditional, 7-step RCM approach combined with the Risk-Based processes before and after it compose a robust program for effectively managing equipment availability and productivity.