

## eMRO Action Plan Module 8

Ready to apply what you have learned?

**Step 1:** Review the KPIs below for each MRO area. Which ones are the most critical to your organization? Select your KPIs then use those to design a scorecard below. A sample has been provided.

Buy	Store	Use	Dispose
<b>Inventory Dollars Received:</b> Total dollar value of shipments received by the storeroom.	<b>Total Storeroom Inventory Value:</b> Total dollar value of end-of- month stores MRO inventory.	Inventory Stock-Outs: The number of unplanned material requirements that could not be satisfied due to unavailability of the required material at the time of request.	Identified Obsolete Inventory: Percentage of total storeroom investment comprised of MRO parts determined to be unusable due to age, damage, excess inventory, part redesign, or other reasons.
Number of Receipt Transactions: Total number of line items received by the storeroom.	Annual Inventory Turnover: A measure of how quickly inventory is flowing through the storeroom system. The number of times the MRO stores inventory is cycled through on an annual basis.	<b>Number of Issue Transactions:</b> Total number of line items issued from the storeroom.	<b>Inventory Scrapped:</b> The total value of MRO inventory removed from the storeroom and discarded due to obsolescence, damage, excess inventory or other reasons.
<b>Expediting Costs</b> : Total of priority freight charges and premium material prices incurred for expedited purchases.	<b>Storeroom Cycle Count Accuracy:</b> Percentage of items cycle counted where the inventory quantity matches the CMMS quantity.	<b>Inventory Dollars Issued:</b> Total dollar value of all MRO parts issued from the storeroom inventory.	
<b>Past Due Orders:</b> Orders that were not shipped by the supplier's expected ship date.	<b>Dollar Value of Inventory</b> <b>Adjustments</b> : Net value of adjustments to inventory levels as a result of cycle counts.		
<b>Monthly Transportation Cost:</b> Total transportation costs. Results vary by geographic location of site and suppliers.			
Vendor Delivery Performance: Number of instances (expressed as a percentage) in which vendors have delivered MRO materials on or before a specified target date.			



## eMRO Action Plan Module 8

Step 2: Based on your evaluation, use the document to develop a scorecard. A sample is shown for your assistance.

Phase	Key Performance Indicator (KPI)	Unit of Measure	Best Practice	Target	
	Inventory dollars received	\$	Trend		
	Number of receipt transactions	#	Trend		
David	Expediting costs	\$	\$0		
Buy	Past Due orders	\$	0	Target         0         98%         2.0         95%         2.0         95%         2%         98%         5%	
	Monthly transportation cost	\$	Trend		
	Vendor delivery performance	%	98%	0 98% 2.0 95% 2%	
	Total storeroom inventory value	\$	Trend		
Store	Annual inventory turnover	Ratio	2.0-3.0 >1.0 monthly	2.0	
Store	Storeroom cycle count accuracy	%	95%	95%	
	Dollar Value of Inventory adjustments	\$	Trend		
	Inventory stock-outs	%	<2%	2%	
lles	Number of Issue transactions	#	Trend	98% 2.0 95% 2% 98%	
Use	Inventory dollars issued	\$	Trend		
	Requisition fill rate	%	>98%	98%	
Disposo	Identified obsolete inventory	\$	<5%	5%	
Dispose	Inventory scrapped	\$	Trend		



Phase	Key Performance Indicator (KPI)	Unit of Measure	Best Practice	Target
Buy				
,				
Store				
Use				
Dispose				